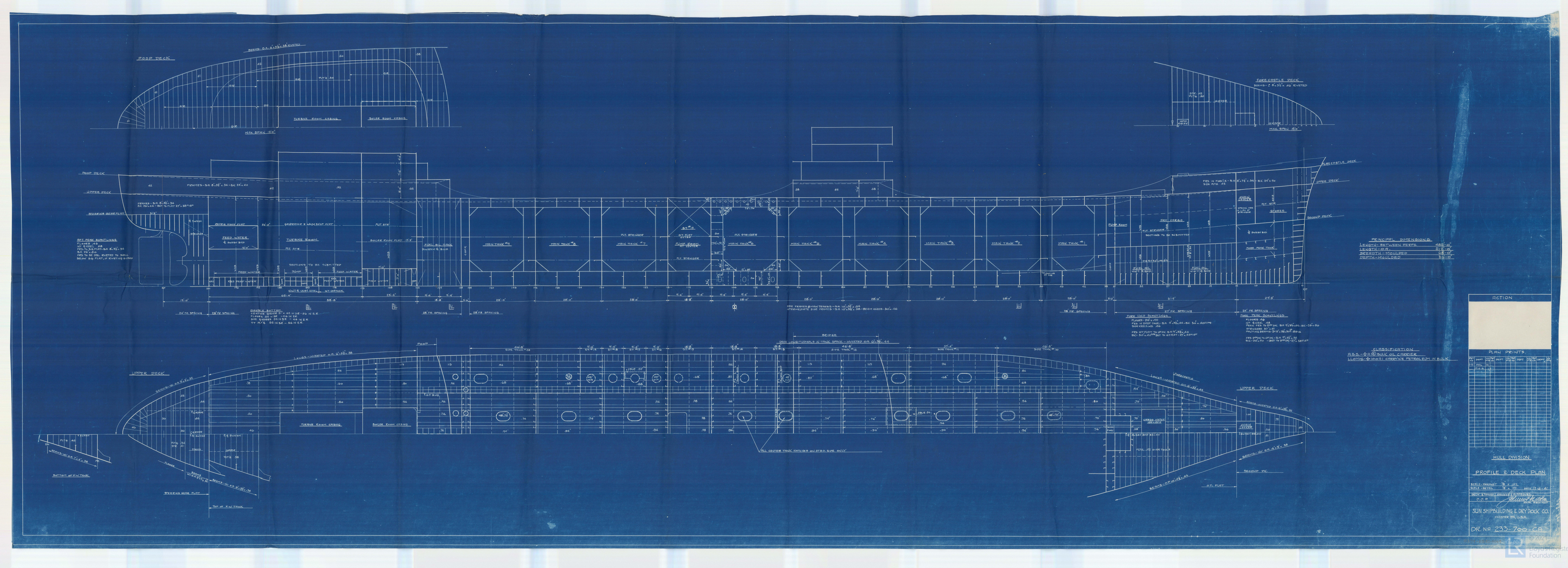




GULF MARRACABO - AM.
6-4-43 ANCH.
U. S. COAST GUARD



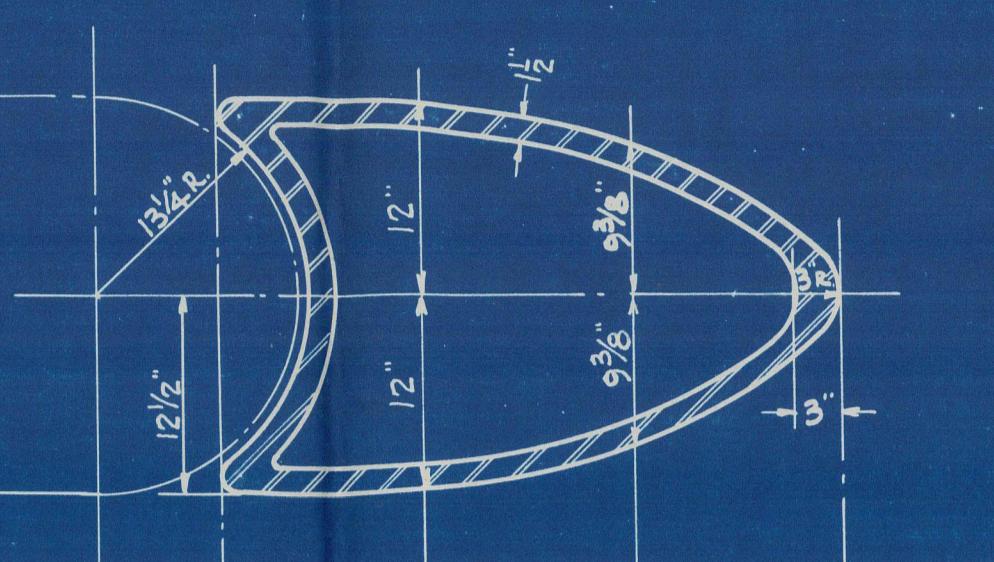
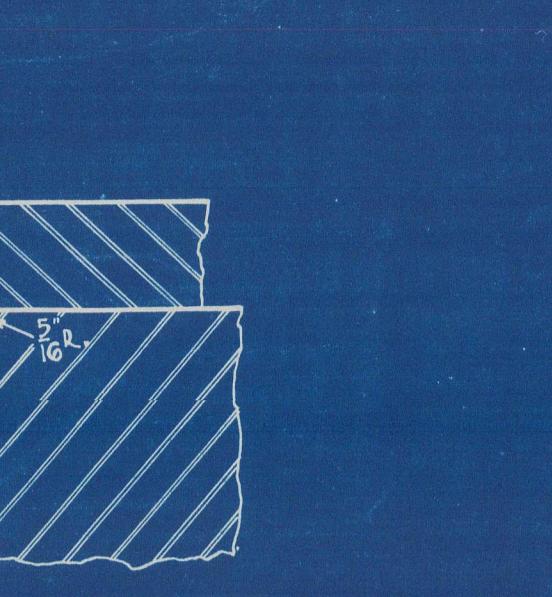
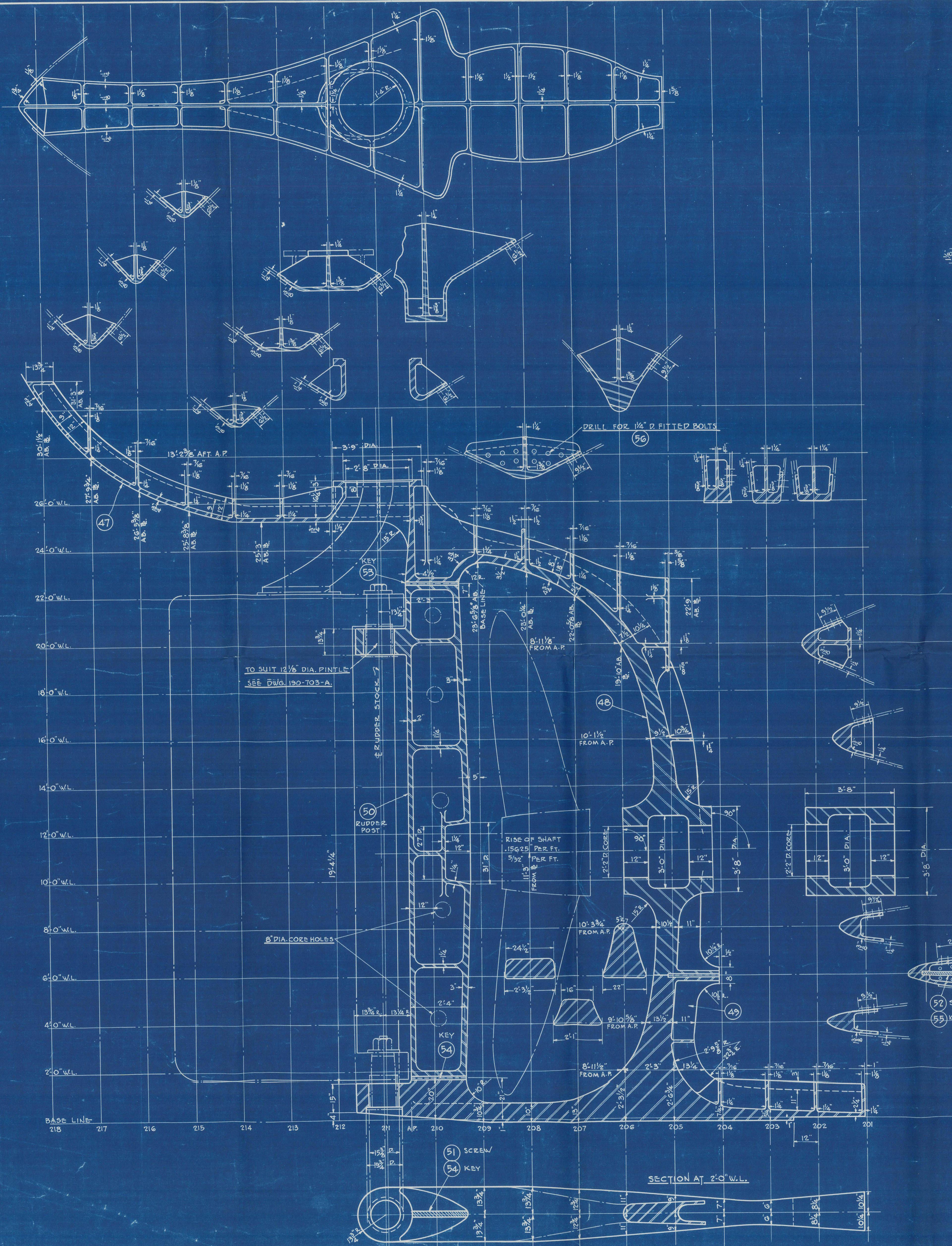
ALTERATIONS
NO DATE DESCRIPTION APPROVED
1 7-10-49 TANKERS
REAINS INCREASED DUE TO INCREASE
SIZE OF O.T. HATCHES - SEE FIGURE 8
DECK PLAN FOR OUTRD. HATCH STANCH. TR.
8 8-16-49 POSITION OF BULKHEADS IN WIRE TRUNKING
AND INTEGRAL HULL

DIMENSIONS
LENGTH BETWEEN PERPS 485'-0"
LENGTH TO A 412'-0"
BREATH MOULDED 68'-0"
DEPTH MOULDED AT SIDE 36'-0"
DEPTH MOULDED AT 1/2 DEPTH 37'-0"

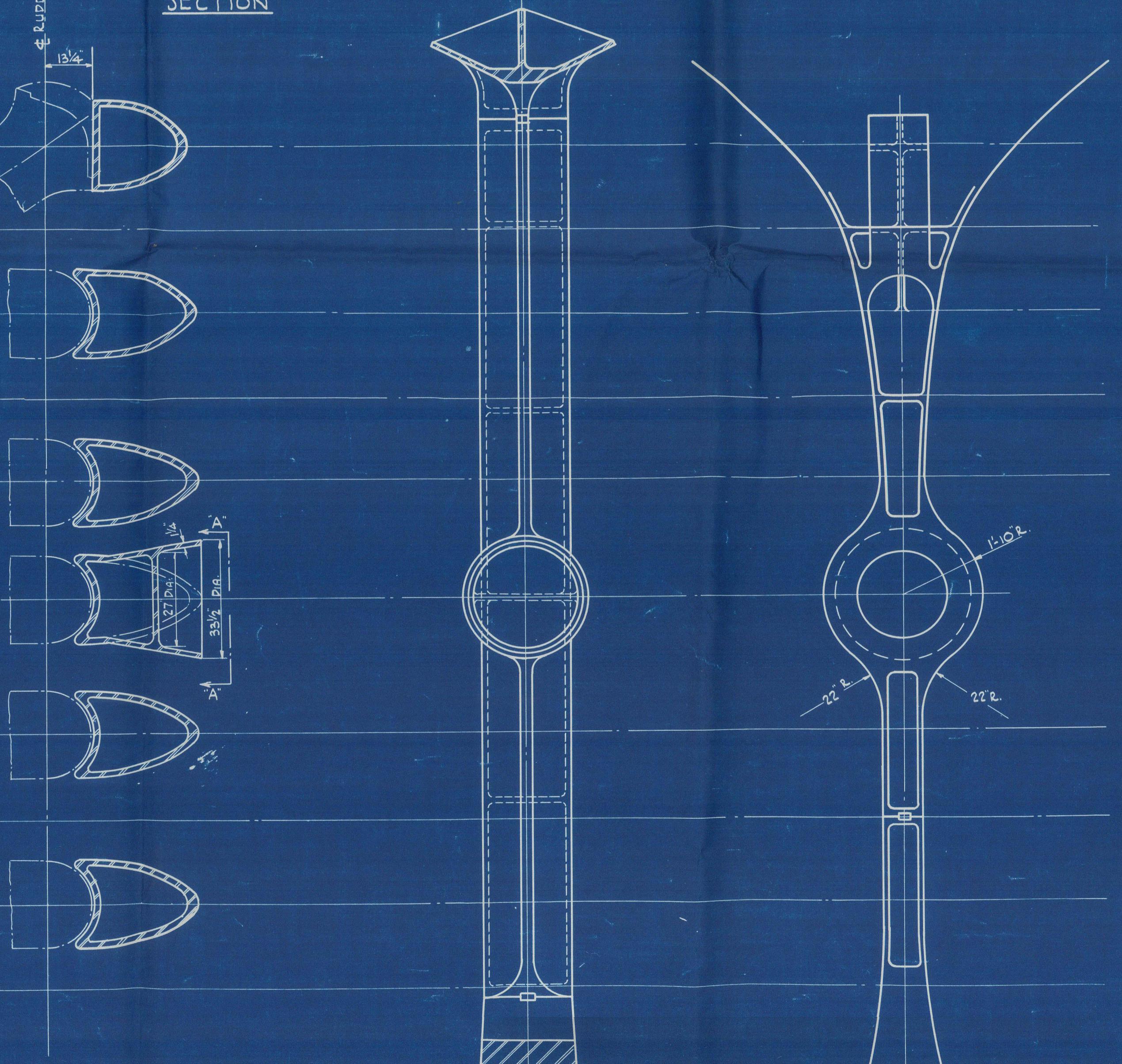
EQUIPMENT
2-BOWER ANCHORS 11340 LB EACH
1-BOWER ANCHOR 9260 LB EACH
STREAM ANCHOR 4000 LB EACH
3000 LB CAPSTAN STEEL CHAIN
100 FATHOMS 1/2 IN. G-28 STEELWIRE STREAMLINE
120 FATHOMS 1/2 IN. G-28 STEELWIRE TOWLINE
2-40 FATHOMS 1/2 IN. MANILLA HAWKERS
2-400 FATHOMS 1/2 IN. MANILLA WARPS

CLASSIFICATIONS
A10 BULK OIL CARRIER - A.B.S.
ISO/LLOYDS - CARRYING
PETROLEUM IN BULK

PLAN PRINTS
NO DEPT. NO DEPT. NO DEPT. NO DEPT. NO DEPT.
1-1 VAL 3 6116
412-10 7-18-49
412-11 10-18-49
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412-412



DETAIL-TYPICAL
SECTION



SECTIONS THRU
RUDDER POST

ELEVATION AT FR #209
LOOKING AFT

ELEVATION AT FR #204
LOOKING AFT

ALTERATIONS					
NO.	DATE	DESCRIPTION	APPROVED	BY	AMERICAN
1	1941-5-1	DETAIL OF HUD MODIFIED			
47		STERN FRAME (TOP)	1	C.S.	# 190-703-47
48	"	" (MIDDLE)	1	"	190-703-48
49	"	" (BOTTOM)	1	"	190-703-49
50		RUDDER POST	1	"	190-703-50
51		CAP SCREWS	4	M.S.	(RUDDER POST)
52	"	" (STERN FRAME)	2	"	1/2" DIA. C.SK. HD. 2 1/2 LG. O.A.
53	"	KEY (RUDDER POST-TOP)	1	"	3" x 1/2" x 2 1/2 LG.
54	"	" (RUDDER POST-BOTTOM)	1	"	3" x 1/2" x 2 1/2 LG.
55	"	(STERN FRAME)	1	"	2 1/2" x 2 1/2 LG.
56		1/2" D. FITTED BOLTS	10	STEEL	LENGTH TO SUIT

BILL OF MATERIAL												
PC. NO.	NAME	NO. PCS.	MATERIAL	DETAIL DRAWING NO.	PATTERN OR DIE NO.	REMARKS	PC. NO.	NAME	NO. PCS.			
47	STERN FRAME (TOP)	1	C.S.	# 190-703-47		ANNEALED TO PASS LLOYDS TESTS & REQUIREMENTS	48	" (MIDDLE)	1	"	190-703-48	
49	" (BOTTOM)	1	"	190-703-49			50	RUDDER POST	1	"	190-703-50	
51	CAP SCREWS	4	M.S.	(RUDDER POST)			52	" (STERN FRAME)	2	"	1/2" DIA. C.SK. HD. 2 1/2 LG. O.A.	
53	KEY (RUDDER POST-TOP)	1	"				54	" (RUDDER POST-BOTTOM)	1	"	3" x 1/2" x 2 1/2 LG.	
55	(STERN FRAME)	1	"				56	1/2" D. FITTED BOLTS	10	STEEL	2 1/2" x 2 1/2 LG.	

GENERAL NOTES

1. STERN FRAME TO CONFORM TO LLOYDS REQUIREMENTS.
2. ALL PATTERN TEMPLATES FURNISHED BY MOLD LOFT.
3. RIVET HOLES IN CASTINGS DRILLED BY YARD.
4. FORWARD SIDE OF WEBS VERTICAL, TAPERS ON AFTER SIDE.
5. FLOORS TO BE EFFICIENTLY RIVETED TO AFTWARD SHIP WEBS.
6. RIVETING TO BE IN ACCORDANCE WITH LLOYDS RULES.
7. FOR RUDDER & PINTEL DETAILS SEE DWG. 190-703-A.
8. BUTTS OF STERN FRAME TO BE WELDED AS PER DETAIL.

PLAN PRINTS									
PC. NO.	DEPT.	NO. PCS.	PC. NO.	DEPT.	NO. PCS.	PC. NO.	DEPT.	NO. PCS.	PC. NO.
1	2	1	2	2	1	3	2	1	4
2	3	2	4	3	2	5	3	2	6
3	4	2	6	4	2	7	4	3	7
4	5	2	7	5	2	8	5	4	8
5	6	2	8	6	2	9	6	5	9
6	7	2	9	7	2	10	7	6	10
7	8	2	10	8	2	11	8	7	11
8	9	2	11	9	2	12	9	8	12
9	10	2	12	10	2	13	10	9	13
10	11	2	13	11	2	14	11	10	14
11	12	2	14	12	2	15	12	11	15
12	13	2	15	13	2	16	13	12	16
13	14	2	16	14	2	17	14	13	17
14	15	2	17	15	2	18	15	14	18
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16	17	2	19	17	2	20	17	16	20
17	18	2	20	18	2	21	18	17	21
18	19	2	21	19	2	22	19	18	22
19	20	2	22	20	2	23	20	19	23
20	21	2	23	21	2	24	21	20	24
21	22	2	24	22	2	25	22	21	25
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23	24	2	26	24	2	27	24	23	27
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63	64	2	66	64	2	67	64	63	67
64	65	2	67	65					